

# GX-A/GF-A Series Options

## INSTRUCTION MANUAL

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GXA-03	RS-232C Isolated Interface
GXA-04	Comparator output
GXA-06	Analog voltage output

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# 1. Introduction

This manual describes options for the GX-A series and GF-A series and how to get the most out of them in terms of performance. Read this manual thoroughly before using the options and keep it at hand for future reference.

## 2. Features

The following options can be used for the GX-A series and GF-A series.

- GXA-03            Isolated RS-232C interface
- GXA-04            Comparator output (with buzzer) / External contact input x 2
- GXA-06            Analog voltage output

### GXA-03: Isolated RS-232C interface

- Commands from the PLC or other devices installed in the factory environment can be used to make the following operations : output measurement data from the balance, input parameters into the balance, control the balance, reference parameters of the balance, etc.
- The RS-232C is equipped with a data format to manage the balance in accordance with GLP. ( Refer to the instruction manual of the balance. )

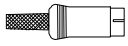
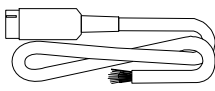
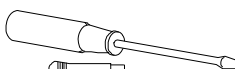

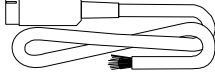
### GXA-04: Comparator output / External contact input

- The GXA-04 can compare the weighing value and preset threshold values and can output the result to the contact output.
- The GXA-04 is equipped with six contact outputs: "HH", "HI", "OK", "LO", "LL" of the comparison output and "READY" output to indicate the status of the balance.  
3-stage comparison or 5-stage comparison can be selected.
- The GXA-04 can sound a buzzer according to the comparison result.
- The GXA-04 is equipped with external control input terminals that can make the RE-ZERO and PRINT key operations. An optional foot switch (AX-SW137-PRINT, AX-SW137-RE-ZERO ) can be used.

### GXA-06: Analog voltage output

- The GXA-06 can output analog voltage in the following modes :  
"mode where the specified digits of the weighing value are converted to voltage" and  
"mode where weighing value is converted to voltage in range between gross zero or net zero and full scale".
- The voltage output range can be selected using the "0V~/0.2V~" switch on the panel. It can be selected "0 to 1V" range and "0.2V to 1V" range. The factory setting is "0 to 1V" range.

## 3. Packing List

GXA-03	.....This manual	1	
GXA-04	.....Mini DIN connector ( 8 pin, plug )	1	
	.....Cable with connector ( AX-KO5692 )	1	
	.....This manual	1	
GXA-06	.....Screwdriver for adjustment	1	
	.....Mini DIN connector ( 4 pin, plug )	1	
	.....Cable with connector ( AX-KO5692 )	1	
	.....This manual	1	

## 4. Installing the Option

**Caution** Disconnect the AC adaptor before installing the option to the balance.

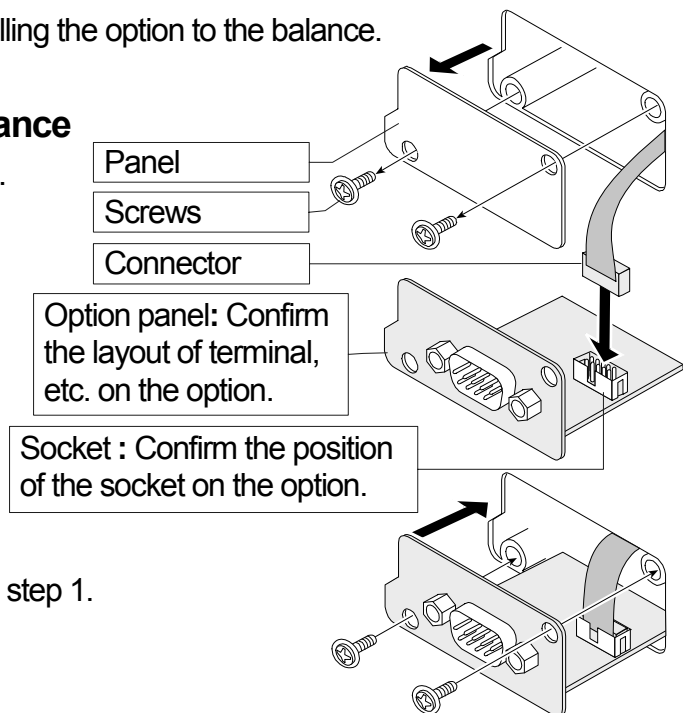
### Installing the option board to the balance

Step1 Remove the two screws from the panel.

Pull gently the cable and option board from the balance.

Step2 Peel off the connector that is affixed to the panel with double-sided tape and insert it into the socket of the option board.

Step3 Attach the option board to the balance. Secure with the two screws removed in step 1.



### Assembling the mini-DIN connector

You can use the GXA-04 ( AX-K0592 ) and GXA-06 ( AX-K0593 ) of the option cable assembled with the mini-DIN connector.

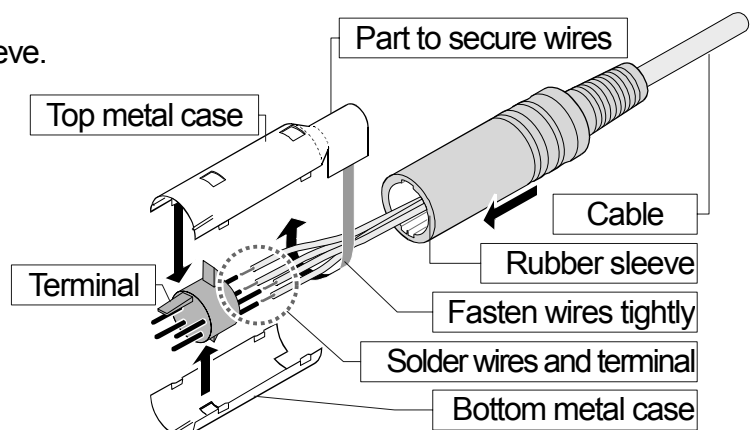
Step 1 Pass the cable through the rubber sleeve.

Step 2 Solder wires and terminal.

Step 3 Cover the terminal with the top metal case and bottom metal case.

Step 4 Fasten wires with the top metal case.

Step 5 Insert the assembled parts into the rubber sleeve.

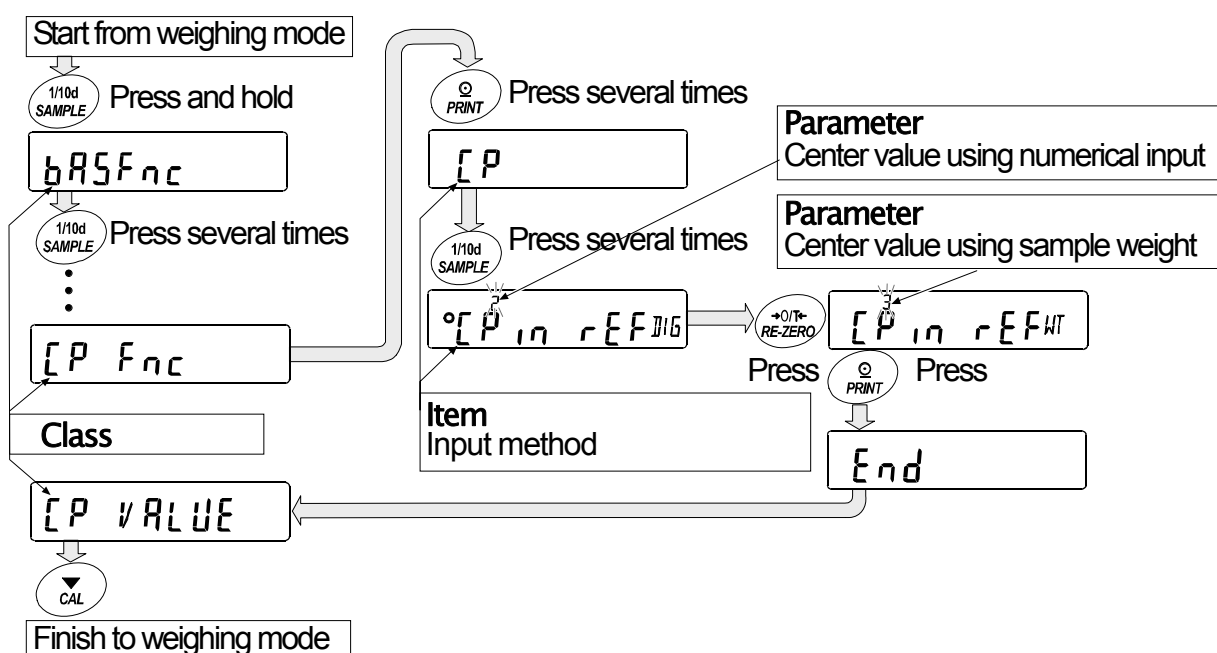


## 5. Function Table of Balance

The function table stores parameters that specify how to operate the balance, and it is used to monitor or update those parameters. These parameters are stored in memory even if the AC adaptor is removed and are retained until overwritten. Balance operations are specified by this table when using the GXA-03, GXA-04 and GXA-06. The table menu consists of two layers as shown in the diagram below. The first layer is the "Class" and the second layer is the "Item". Each item stores a "parameter". The last displayed parameter is in effect. After the **PRINT** key is pressed, these updated parameters are applied to operations of the balance.

### Example of settings and menu structure

Example : Set to "Center value using sample weight input" of "Input method" in "Comparator".



### Caution

The balance may not function properly, depending on the settings and the operating environment. Be sure to set parameters correctly.

### 5.1. Operation Keys and Display of Function Table

	The  indicates that the parameter displayed is in effect.
	Enters the function table when pressed and held in the weighing mode. Selects the class or item in the function table.
	Changes the parameter.
	Moves to an item in the class when a class is displayed. Stores the new parameter and displays the next class when an item is displayed.
	Cancels new parameter and displays the next class when an item is displayed. Exits the function table and returns to the weighing mode when a class is displayed.

## 5.2. Items List of the Function Table

**Note** Functions available differ by model of the balance.

Class	Item	Parameter	Description	
Environment, display			( Refer to the instruction manual of main unit )	
Clock adjustment				
Comparator	Comparator mode	0	No comparison (Comparator is not used)	
		1	Comparison when stable value or overloaded	
		2	Comparison always	
	Comparison method	0	3-stage comparison	HI, OK, LO
		1	5-stage comparison	HH, HI, OK, LO, LL
	Near zero	0	Comparison including near zero	
		1	Comparison excluding ±5 digits (counts) from zero	
		2	Comparison excluding ±10 digits (counts) from zero	
		3	Comparison excluding ±20 digits (counts) from zero	
		4	Comparison excluding ±50 digits (counts) from zero	
	Polarity	5	Comparison excluding ±100 digits (counts) from zero	
		0	Comparison of positive values only	
		1	Comparison of negative values only	
	Input method	2	Comparison of both polarities	
		0	Threshold value using numerical input	[P HH], [P HI], [P LO]
		1	Threshold value using sample weight	and [P LL] are used
2		Center value using numerical input	[P rEF], [P LMt] and [P LMt2] are used	
Comparator threshold value	Second upper limit	3	Center value using sample weight	
		0	Refer to explanation of "7. GXA-04 Comparator output".	
		1	Input number when numerical input ( [P in] 0 or [P in] 2 ) is selected.	
	Upper limit	0	[P HH], [P LL] are displayed when 5-stage comparison ( [P-t] 1 ) is selected.	
		1		
	Lower limit	0		
		1		
Second lower limit	0			
Center value	0			
Tolerance range from center value	0			
Second tolerance range from center value	0			

■ indicates factory settings. Digit is the unit of minimum division (minimum weighing value).

Class	Item	Parameter	Description	
[P] bEEP Comparator buzzer	bEP HH HH buzzer	■0	Off	Displayed only when 5-stage comparison ( [P-4] [1] ) is selected.
		1	On	
	bEP Hi Hi buzzer	■0	Off	
		1	On	
	bEP OK OK buzzer	■0	Off	
		1	On	
	bEP Lo Lo buzzer	■0	Off	
		1	On	
	bEP LL LL buzzer	■0	Off	Displayed only when 5-stage comparison ( [P-4] [1] ) is selected.
		1	On	
dout Data output	( Refer to instruction manual of main unit )			
S,F Serial interface				
USB USB interface				
OP-5,F Option serial interface	Mode Connection	■0	Computer	
		1	Printer	
		2	External display	
	bPS Baud rate	0	600 bps	
		1	1200 bps	
		■2	2400 bps	
		3	4800 bps	
		4	9600 bps	
		5	19200 bps	
		6	38400 bps	
		bEP Data bit, parity bit	■0	7 bits, Even
	1		7 bits, Odd	
	2		8 bits, None	
	[r]LF Terminator	■0	CR LF	CR: ASCII code 0Dh
		1	Do not use	LF: ASCII code 0Ah
	tYPE Data format	■0	A&D standard format	
		1	DP format	
		2	KF format	
		3	MT format	
		4	NU format	
		5	CSV format	
	t-UP Timeout	■0	No limit	Select wait time to receive a command
		1	1 second	
	[r]d AK, Error code	■0	No output	AK: ASCII code 06h
1		Output		

■ indicates factory settings.



Class	Item	Parameter	Description	
Rout Analog output	Rn Analog output mode	■0	2-digit output mode	Displayed only when the GXA-06 is connected.
		1	3-digit output mode	
		2	Net full scale output mode	
		3	Gross full scale output mode	
	SEL Output digit selection	■0	First digit	Displayed only when the GXA-06 is connected.
		1	Second digit	
		2	Third digit	
		3	4th digit	
		4	5th digit	
		5	6th digit	
	6	7th digit		
RP Fnc Application			( Refer to instruction manual of main unit )	
MM Fnc Alarm function for minimum weighing value				
Unit Unit				
dS Fnc Density function				
ID ID number				
PRSSwd Password lock				
Rout CAL # Automatic calibration				
LS in # Internal mass value correction			( Refer to instruction manual of main unit )	

■ indicates factory settings. #: Settings for GX-A series.

## 6. GXA-03 Isolated RS-232C interface

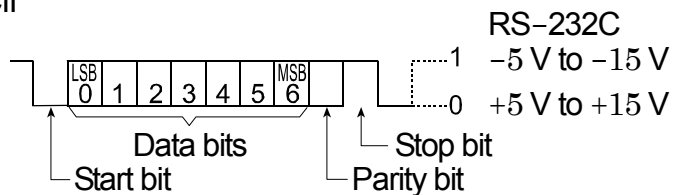
This isolated RS-232C interface is used to communicate with peripherals.

- ※ Connect the AC adaptor to this option (GXA-03) when AD-8529R-W or AD-8529PC-W is used.
- ※ Refer to the instruction manual of main unit concerning function of RS-232C

### 6.1. Specifications of Serial Interface

This interface is DCE. Use straight cable to connect to a computer ( DTE ).

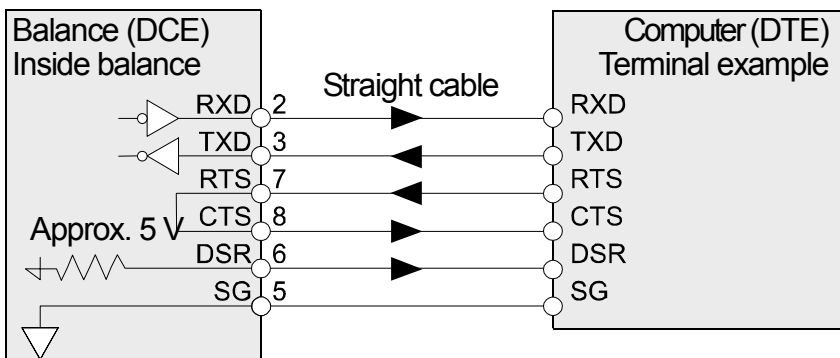
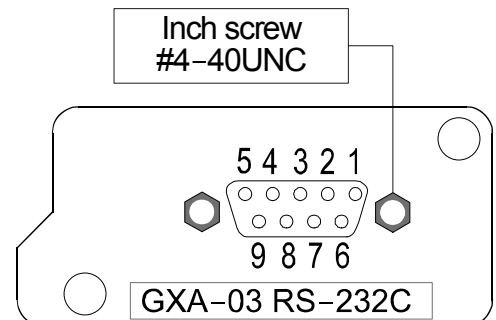
Transmission system	EIA RS-232C		
Transmission	Asynchronous, bi-directional, half-duplex		
Data format	Baud rate:	600, 1200, 2400, 4800, 9600, 19200, 38400 bps	
	Data bits:	7 bits or 8 bits	
	Parity bit:	Even, Odd	(Data length 7 bits)
		None	(Data length 8 bits)
	Stop bit:	1 bit	
	Code:	ASCII	
Connector	D-Sub9 pin [male]		



#### Pin assignments

Pin No.	Signal	Direction	Description
1	-		N.C. No connection
2	RXD	Output	Transmit data
3	TXD	Input	Receive data
4	-		N.C. No connection
5	SG		Signal ground
6	DSR	Output	Data set ready
7	RTS	Input	Request to send
8	CTS	Output	Clear to send
9	-		N.C. No connection

Signal names are those of the DTE side.



# 7. GXA-04 Comparator Output

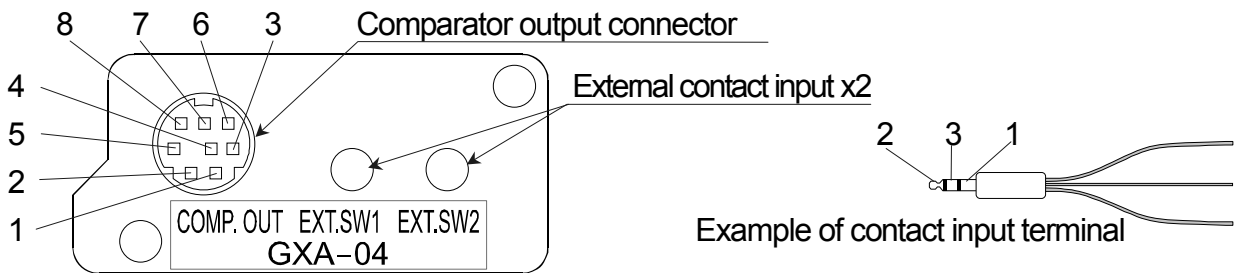
The comparator output (GXA-04) has the function to compare between the weighing value and preset second upper limit, upper limit, lower limit or second lower limit. The result of comparison can be output to the contact. When the contact is shorted, this option can select whether or not to sound the buzzer.

- Optional foot switch ( AX-SW137-PRINT, AX-SW137-RE-ZERO ) or other external switches can be used.

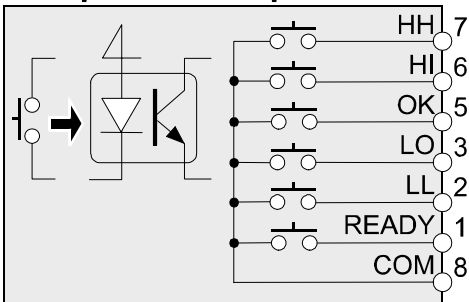
## 7.1. Specifications of Comparator Output

Maximum contact voltage: 50 V DC  
 Maximum contact current: 100 mA DC  
 Maximum contact resistance: 20 Ω  
 Output connector Compatible plug : 8 pin mini DIN connector [Female](Accessory)  
 E8-200J-100 or equivalent  
 External contact input connector Compatible plug : φ3.5 mm 3 pole mini stereo jack  
 MP-013LC or equivalent parts

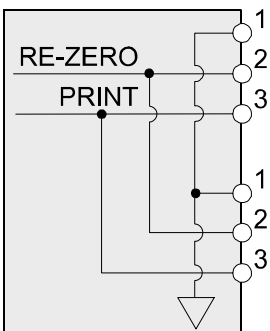
### Panel External View



### Comparator output circuit



### External contact input circuit



### Pin assignments and wire colors of accessory cable

Pin No.	Description	Wire color
1	READY Output	Red
2	LL Output	White
3	LO Output	Black
4	N. C. No connection	Yellow
5	OK Output	Blue
6	HI Output	Green
7	HH Output	Brown
8	COM	Gray
Housing	Case	Shield

Pin No.	Description
1	GND
2	RE-ZERO External contact input
3	PRINT External contact input

Optional foot switch can connect to either input.

## Using External Contact Input

When 1 pin and 3 pin or 1 pin and 2 pin of lead wire of optional foot switch (AX-SW137-PRINT, AX-SW137-RE-ZERO) is shorted 100 ms or longer, it can be operated the same as the **PRINT** key and **RE-ZERO** key on the panel.

## 7.2. Using the Comparator Output

This option can output results of the 3-stage comparison or 5-stage comparison that is specified at "Comparison method (  $\boxed{[P-t]}$  )" in the function table of the balance.

Comparison results are displayed using **HI**, **OK**, **LO** and are output using contacts of I/O terminals. Comparison tolerance ranges are the following 3 types and they can be specified at "Comparator mode (  $\boxed{[P]}$  )" in the function table.

"No comparison", "Comparison when stable value or overloaded", or "Comparison always"

The range of near zero can be specified at "Near zero (  $\boxed{[P-z]}$  )" in the function table.

There are two types of comparison method. One is the method using second upper limit, upper limit, lower limit and second lower limit. Another is the method using center value and tolerance range. There are two types of input methods for second upper limit, upper limit, lower limit and second lower limit. One is the numerical input. Another is the input using sample weight. Balance can sound a buzzer according to the comparison result. That can be specified at "Comparator buzzer (  $\boxed{[P-beep]}$  )" in the function table.

**When weighing value is not displayed in performing RE-ZERO, etc., READY contact becomes "open". When weighing value is displayed, READY contact becomes "short".**

### 3-stage comparison result      3-stage comparison – display, contact output

Weighing value	Threshold value	Formula	Result	Display	Contact output			Buzzer
					HI	OK	LO	
UL	↑	$UL < WV$	HI	<b>HI</b> illuminated	Short		Open	bEEP HI
LL		$LL \leq WV \leq UL$	OK	<b>OK</b> illuminated		Short		bEEP OK
		$WV < LL$	LO	<b>LO</b> illuminated	Open		Short	bEEP LO

Weighing value: WV, Upper limit: UL, Lower limit: LL

### 5-stage comparison result      5-stage comparison – display, contact output

Weighing value	Threshold value	Formula	Result	Display	Contact output					Buzzer
					HH	HI	OK	LO	LL	
SUL	↑	$SUL < WV$	HH	<b>HI</b> blinking	Short					bEEP HH
UL		$UL < WV \leq SUL$	HI	<b>HI</b> illuminated		Short		Open		bEEP HI
LL		$LL \leq WV \leq UL$	OK	<b>OK</b> illuminated			Short			bEEP OK
SLL		$SLL \leq WV < LL$	LO	<b>LO</b> illuminated		Open		Short		bEEP LO
		$WV < SLL$	LL	<b>LO</b> blinking					Short	bEEP LL

Weighing value: WV, Second upper limit: SUL, Upper limit: UL, Lower limit: LL, Second lower limit: SLL

## 7.3. Comparison Method Selection (Tolerance Range and Center Value or Threshold Values)

### Setting Example

Comparison always .....	[P]	[2]	
5-stage comparison .....	[P-t]	[1]	
Comparison excluding ±5 digits (counts) from zero .....	[P-Z]	[1]	
Comparison of both polarities .....	[P-P]	[2]	Factory setting
Center value using numerical input .....	[P in]	[2]	or
Center value using sample weight .....	[P in]	[3]	

### Procedure

Step 1 Press and hold the **[SAMPLE]** key to enter the function table.  
**bASFnC** is displayed.

Step 2 Press the **[SAMPLE]** key to display **[P FnC]** (Comparator).

Step 3 Press the **[PRINT]** key to enter **[P FnC]** (Comparator).

Step 4 Press the **[RE-ZERO]** key several times to display **[P] [2]**  
 (Comparison always).

Step 5 Press the **[SAMPLE]** key to display **[P-t]** (Comparison method).

Step 6 Press the **[RE-ZERO]** key to display **[P-t] [1]** (5-stage comparison).

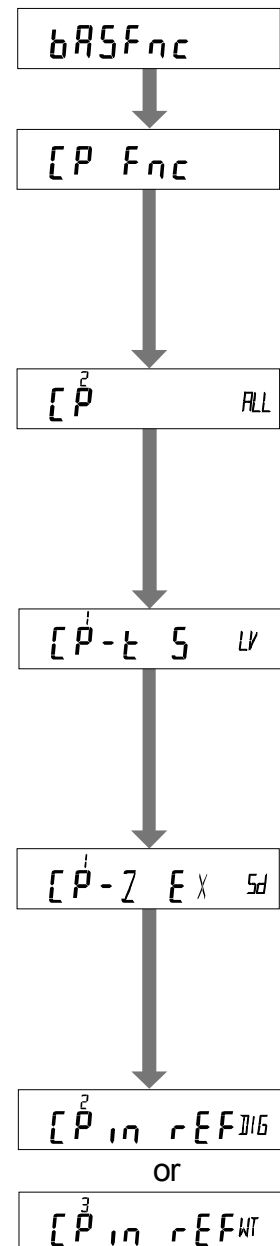
Step 7 Press the **[SAMPLE]** key to display **[P-Z]** (Near zero).

Step 8 Press the **[RE-ZERO]** key several times to display **[P-Z] [1]**  
 (Comparison excluding ±5 digits (counts) from zero).

Step 9 Press the **[SAMPLE]** key several times to display **[P in]**  
 (Input method).

Step 10 Press the **[RE-ZERO]** key several times to select input method.  
**[P in] [2]** (Center value using numerical input) or,  
**[P in] [3]** (Center value using sample weight)

Step 11 Press the **[PRINT]** key to store new settings and use them.



## 7.4. Setting Threshold Values

This explanation uses  $\boxed{[P-t]}$   $\boxed{[i]}$  (5-stage comparison) and specifies  $\boxed{[P, n]}$   $\boxed{[0]}$  (Threshold value using numerical input) or  $\boxed{[P, n]}$   $\boxed{[i]}$  (Threshold value using sample weight) to  $\boxed{[P, n]}$  (input method) in the function table and inputs the threshold value.

### Selecting a input method

(If  $\boxed{[P, n]}$   $\boxed{[0]}$  or  $\boxed{[i]}$  )

- Step 1 Press and hold the  $\boxed{\text{SAMPLE}}$  key to enter the function table.  $\boxed{\text{bASFnC}}$  is displayed.
- Step 2 Press the  $\boxed{\text{SAMPLE}}$  key several times to display  $\boxed{[P \text{ VALUE}]}$  (Comparator threshold value).
- Step 3 Press the  $\boxed{\text{PRINT}}$  key to enter  $\boxed{[P \text{ VALUE}]}$  (Comparator threshold value).
- Step 4 Press the  $\boxed{\text{SAMPLE}}$  key several times to input threshold value. Refer to the following "Threshold value using numerical input" or "Threshold value using sample weight".
- Step 5 If the  $\boxed{\text{PRINT}}$  key is pressed when threshold value is displayed, the current parameters are displayed ( all digits blinks ).

### Numerical input of threshold values

(If  $\boxed{[P, n]}$   $\boxed{[0]}$  )

- Step 6 If changing the parameters, press the  $\boxed{\text{RE-ZERO}}$  key to store the following keys.

$\boxed{\text{SAMPLE}}$ key	Moves blinking digit.
$\boxed{\text{RE-ZERO}}$ key	Changes value of blinking digit.
$\boxed{\text{MODE}}$ key	Changes polarity.
$\boxed{\text{PRINT}}$ key	Stores and proceeds to step 7.
$\boxed{\text{CAL}}$ key	Cancel and proceeds to step 7.

If the current parameters will be maintained, press the  $\boxed{\text{PRINT}}$  or  $\boxed{\text{CAL}}$  key to proceed to step 7.

- Step 7 Repeat step 4, 5 and 6 for other threshold values.

### Storing threshold values using sample weight

(If  $\boxed{[P, n]}$   $\boxed{[i]}$  )

- Step 8 Press the  $\boxed{\text{RE-ZERO}}$  key to display  $\boxed{0.00 \text{ g}}$ .  
Put the sample on the weighing pan and press the  $\boxed{\text{PRINT}}$  key to store weighing value as the threshold value.

$\boxed{\text{RE-ZERO}}$ key	Resets display of the balance to zero .
$\boxed{\text{PRINT}}$ key	Stores weighing value and proceeds to step 9.

- Step 9 Repeat step 4, 5 and 6 for other threshold values.

## Storing threshold values using RS-232C commands from peripherals

# The second upper limit, upper limit, lower limit and second lower limit can be specified using RS-232C commands from peripherals.

Example command	HH: +1000.000▯▯g	second upper limit
	HI: +0800.000▯▯g	upper limit
	LO: +0600.000▯▯g	lower limit
	LL: +0400.000▯▯g	second lower limit
	▯ : space of ASCII code 20 h	

## 7.5. Setting Center Value and Tolerance Range

This explanation uses  $[P-t] [1]$  (5-stage comparison), specifies  $[P, n] [2]$  (Center value using numerical input) or  $[P, n] [3]$  (Center value using sample weight input) to  $[P, n]$  (input method) in the function table, and compares using the center value and numerical input of tolerance range.

### Selecting a input method

(If  $[P, n] [2]$  or  $[3]$  )

Step 1 Press and hold the **SAMPLE** key to enter the function table.

$bRSFnC$  is displayed.

Step 2 Press the **SAMPLE** key several times to display  $[P VALUE]$  (comparator threshold value).

Step 3 Press the **PRINT** key to display  $[P VALUE]$  (comparator threshold value).

Step 4 Press the **SAMPLE** key several times to display "Center value using numerical input" or "Center value using sample weight". Specify the center value, tolerance range and second tolerance range.

### Numerical input of center value

(If  $[P, n] [2]$  )

Step 5 Press the **PRINT** key while displaying  $[P rEF]$ . The current parameter is displayed (all digits blinking). If parameter does not need to be changed, press the **PRINT** key or **CAL** key and proceed to step 6. If the parameter is to be changed, press the **RE-ZERO** key and change it using the following keys.

<b>SAMPLE</b> key	Moves blinking digit.
<b>RE-ZERO</b> key	Changes value of blinking digit.
<b>MODE</b> key	Changes polarity.
<b>PRINT</b> key	Stores and proceeds to step 6.
<b>CAL</b> key	Cancels and proceeds to step 6.

Step 6 Proceed to "Storing tolerance range from center value using numerical input".

## Storing center value using sample weight

(If  $\boxed{[P, n]}$   $\boxed{3}$  )

Step 7 Press the  $\boxed{\text{PRINT}}$  key while displaying  $\boxed{[P, rEF]}$ . The current parameter is displayed (all digits blinks). Press the  $\boxed{\text{RE-ZERO}}$  key to enter to the sample weight input mode. Press the  $\boxed{\text{RE-ZERO}}$  key to display  $\boxed{0.00\text{ g}}$ . Put sample of center value on the pan and press the  $\boxed{\text{PRINT}}$  key. The current parameter can be confirmed (all digits blinking). Press the  $\boxed{\text{PRINT}}$  key to store the center value.

Step 8 Next,  $\boxed{[P, LMt]}$  is displayed.

Step 9 Proceed to "Storing tolerance range from center value using numerical input".

## Storing tolerance range from center value using numerical input

Step 10 Press the  $\boxed{\text{PRINT}}$  key while displaying  $\boxed{[P, LMt]}$ . The current parameter is displayed. If the tolerance range is to be changed, change it using the following keys. Input the tolerance range with center value assumed to be 100 %.

$\boxed{\text{SAMPLE}}$ key	Moves blinking digit.
$\boxed{\text{RE-ZERO}}$ key	Changes value of blinking digit.
$\boxed{\text{PRINT}}$ key	Stores and proceeds to step 11.
$\boxed{\text{CAL}}$ key	Cancels and proceeds to step 11.

Step 11 Press the  $\boxed{\text{PRINT}}$  key while displaying  $\boxed{[P, LMt?]}$ . The current parameter is displayed. If the second tolerance range is to be changed, change it using the following keys. Input the second tolerance range with center value assumed to be 100 %.

$\boxed{\text{SAMPLE}}$ key	Moves blinking digit.
$\boxed{\text{RE-ZERO}}$ key	Changes value of blinking digit.
$\boxed{\text{PRINT}}$ key	Stores and proceeds to step 12.
$\boxed{\text{CAL}}$ key	Cancels and proceeds to step 12.

Step 12 Press the  $\boxed{\text{CAL}}$  key to return to weighing mode.



## 8. GXA-06 Analog Voltage Output

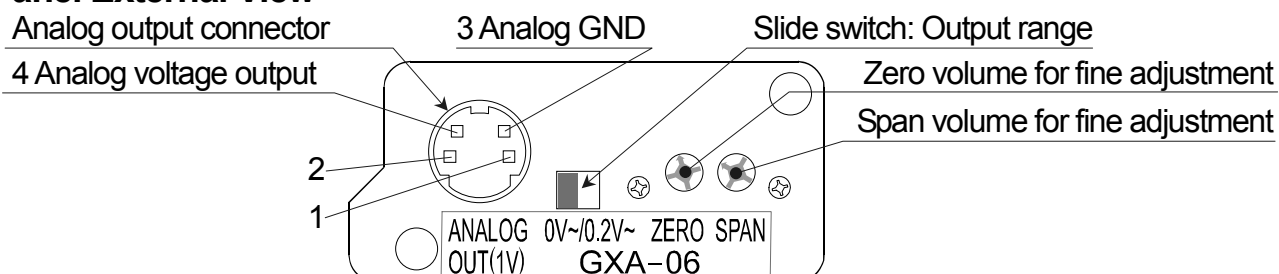
The analog voltage output (GXA-04) can convert the specified weighing value to analog voltage between 0 and 1 V and output it.

### 8.1. Specifications of Analog Voltage Output

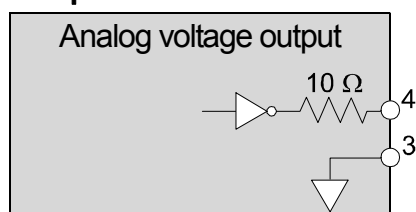
#### Analog Voltage Output

Output impedance	100 $\Omega$ or less	
Linearity	$\pm 0.3$ % or less	
Output connector	Compatible plug:	4 pin mini DIN connector [Female](Accessory) E4-200J-100 or equivalent
Pin connections	Output	4 pin
	GND	3 pin
Output range	0 V to 1 V	With the slide switch set to "0V~"
	0.2 V to 1 V	With the slide switch set to "0.2V~"
Input impedance of the device connected	10 k $\Omega$ or greater	

#### Panel External View



#### Output circuit



#### Pin assignments and wire colors of accessory cable

Pin No.	Description	Wire color
1	N.C. No connection	Black
2	N.C. No connection	Blue
3	Analog GND (0 V)	Red
4	Analog voltage output	White
Housing	Case	Shield

## 8.2. Function Table of Analog Voltage Output

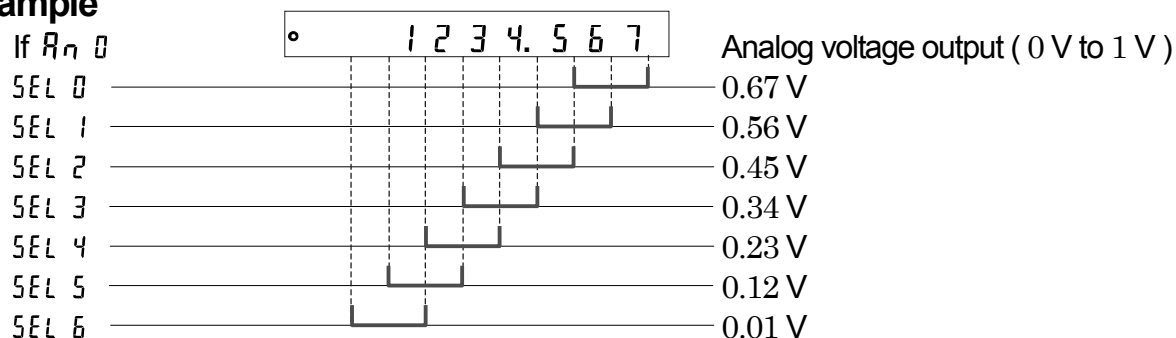
$R_{out}$  of the function table can be selected when this option is connected.

### $R_{out}$ Analog output

Item	Parameter	Description
$R_n$ Analog output mode	■ 0	2-digit output mode Converts 2 consecutive digits with minimum digit selected by $5EL$ to voltage.
	1	3-digit output mode Converts 3 consecutive digits with minimum digit selected by $5EL$ to voltage.
	2	Net full scale output mode Outputs 0.000 V when the net weight is zero. Outputs 1.000 V when the net weight is full scale. Output is 0.000 V when zero is set using the $RE-ZERO$ key.
	3	Gross full scale output mode Outputs 0.000 V when the gross weight is zero. Outputs 1.000 V when the gross weight is full scale. Tare operation using the $RE-ZERO$ key will not affect the output. (Note: If tare is extremely light, tare operation might change the zero point. Thus affecting the output.)
$5EL$ Output digit selection		Specify minimum digit to be output at $R_n$ mode. When $R_n$ is set to 0 or 1, the setting is in effect.
	■ 0	Specify first digit as minimum digits.
	1	Specify second digit as minimum digits.
	2	Specify third digit as minimum digits.
	3	Specify 4th digit as minimum digits.
	4	Specify 5th digit as minimum digits.
	5	Specify 6th digit as minimum digits.
6	Specify 7th digit as minimum digits.	

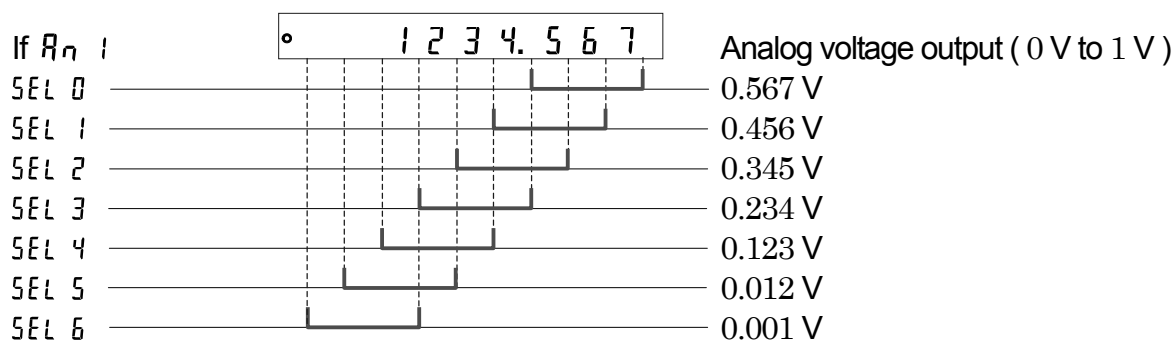
■ indicates factory settings.

### Example



**Caution** The hidden high-order digits are regarded as zero.

The hidden least significant digit is regarded as zero (when the least significant digit is hidden using the  $SAMPLE$  key).



If  $\overline{R_n}$  2 or  $\overline{R_n}$  3

Model	Full scale
GX-203A	220 g
GX-303A	320 g
GX-403A	420 g
GX-603A	620 g
GX-1003A	1100 g
GX-1603A	1620 g
GX-2002A	2200 g
GX-3002A	3200 g
GX-4002A	4200 g
GX-6002A	6200 g
GX-6001A	6200 g
GX-10001A	10200 g

Model	Full scale
GF-203A	220 g
GF-303A	320 g
GF-403A	420 g
GF-603A	620 g
GF-1003A	1100 g
GF-1603A	1620 g
GF-2002A	2200 g
GF-3002A	3200 g
GF-4002A	4200 g
GF-6002A	6200 g
GF-6001A	6200 g
GF-10001A	10200 g

**Example** When the GX-2002A displays 200 g, the voltage output of  $\overline{R_n}$  2 is 0.1 V.  
( Using "0V~" of the slide switch )

$$1.000 \text{ V} \times \frac{200 \text{ g}}{2000 \text{ g}} = 0.100 \text{ V}$$

**Caution** "Full scale" of the full scale output mode indicates the full scale values shown in the tables above. The output voltage may exceed 1.000 V, depending on the weighing value.

**Example** When the GX-2002A displays 2200 g, the voltage output is 1.1 V.  
( Using "0V~" of the slide switch )

$$1.000 \text{ V} \times \frac{2200 \text{ g}}{2000 \text{ g}} = 1.100 \text{ V}$$

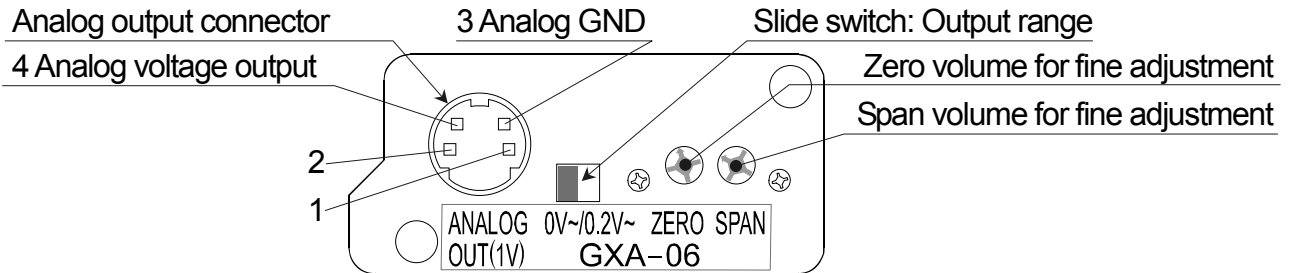
## 8.3. Voltage Output Selection

The range of output voltage can be change using the slide switch on the panel.

Factory settings is "0V~".

- "0V~" (0 to 1 V) : Zero 0.000 V, full scale 1.000 V
- "0.2V~" (0.2 to 1 V) : Zero 0.200 V, full scale 1.000 V

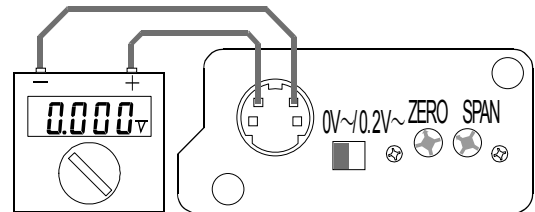
### Panel External View



## 8.4. Voltage Output Fine Adjustment

The voltage output has been adjusted at the factory before shipment.

Using the ZERO volume and SPAN for fine adjustment and a voltmeter, voltage output can be finely adjusted.



### Procedure

Step 1 Turn off the display using the **ON:OFF** key.

Voltage output becomes zero point status.

Adjust the ZERO volume so that the voltmeter indicates 0.000 V ( when the slide switch is set to "0V~").

Adjust the ZERO volume so that the voltmeter indicates 0.200 V ( when the slide switch is set to "0.2V~").

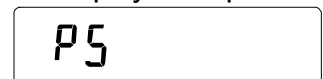
The display to output 0 V ( 0.2 V).



Step 2 While pressing and holding the **PRINT** and

**SAMPLE** keys, press the **ON:OFF** key to enter the initializing mode. Then 1 V is output. Adjust the SPAN volume so that the voltmeter indicates 1.000 V

The display to output 1 V.



Step 3 Repeat step 1 and step 2 until the correct voltage output is obtained.

## 8.5. Fixed Voltage Output

The voltage output is fixed under the following conditions:

- With the display off, 0 V is output ( or 0.2 V if the slide switch is set to "0.2V~") when not weighing during calibration, etc..
- During the re-zeroing operation in gross full scale output mode (  $\boxed{R_n} \boxed{3}$  ), the previous output value is retained.
- During the re-zeroing operation in 2-digit output mode (  $\boxed{R_n} \boxed{0}$  ), 0 V is output ( or 0.2 V if the slide switch is set to "0.2V~").
- During the re-zeroing operation in 3-digit output mode (  $\boxed{R_n} \boxed{1}$  ), 0 V is output ( or 0.2 V if the slide switch is set to "0.2V~").
- During the re-zeroing operation in Net full scale output mode (  $\boxed{R_n} \boxed{2}$  ), 0 V is output ( or 0.2 V if the slide switch is set to "0.2V~").
- When  $\boxed{-E}$  (weighing value is negative overload) is displayed, 0 V is output ( or 0.2 V if the slide switch is set to "0.2V~").
- When  $\boxed{E}$  (weighing value is positive overload) is displayed, the following voltages are output.

**Example** Voltage output when  $\boxed{E}$  is displayed if the slide switch is set to "0V~".

Model	$\boxed{R_n} \boxed{0}$ ,	$\boxed{R_n} \boxed{2}$ ,
	$\boxed{R_n} \boxed{1}$	$\boxed{R_n} \boxed{3}$
GX-203A	1.000 V	1.100 V
GX-303A	1.000 V	1.067 V
GX-403A	1.000 V	1.050 V
GX-603A	1.000 V	1.033 V
GX-1003A	1.000 V	1.100 V
GX-1603A	1.000 V	1.013 V
GX-2002A	1.000 V	1.100 V
GX-3002A	1.000 V	1.067 V
GX-4002A	1.000 V	1.050 V
GX-6002A	1.000 V	1.033 V
GX-6001A	1.000 V	1.033 V
GX-10001A	1.000 V	1.020 V

Model	$\boxed{R_n} \boxed{0}$ ,	$\boxed{R_n} \boxed{2}$ ,
	$\boxed{R_n} \boxed{1}$	$\boxed{R_n} \boxed{3}$
GF-203A	1.000 V	1.100 V
GF-303A	1.000 V	1.067 V
GF-403A	1.000 V	1.050 V
GF-603A	1.000 V	1.033 V
GF-1003A	1.000 V	1.100 V
GF-1603A	1.000 V	1.013 V
GF-2002A	1.000 V	1.100 V
GF-3002A	1.000 V	1.067 V
GF-4002A	1.000 V	1.050 V
GF-6002A	1.000 V	1.033 V
GF-6001A	1.000 V	1.033 V
GF-10001A	1.000 V	1.020 V

# MEMO

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