

GFK Series

(P.N. 9679, Revision A2, May 2009)

Software Rev. V1.xx non-Approved scales
rev 2.xx EC Approved scale

Easy Reference:

Model name of the scale:	
Serial number of the unit:	
Software revision number (Displayed when power is first turned on):	
Date of Purchase:	
Name of the supplier and place:	

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1 INTRODUCTION

- The **GFK** indicator provides an accurate, fast and versatile general purpose weighing scales with parts counting, percent weighing and check-weighing functions.
- The **GFK** has LEDs to indicate when a weight is below the low limit, between the limits or above the high limit next to the display. These can work in conjunction with an audible alarm for check weighing as well as LCD showing LO, OK and HI.
- The **GFK** is supplied with a RS-232 bi-directional interface and real time clock (RTC).
- The **GFK** has a sealed keypad with colour coded membrane switches and a large easy to read liquid crystal type display (LCD) supplied with a backlight.
- Includes automatic zero tracking, semi-automatic tare and accumulation facility that allows the weight to be stored and recalled as an accumulated total.
- **OIML Approved models, GFK-M**, do not allow pounds units, have calibration controlled by jumpers or passcodes and other limitations as noted in the manual.

2 SPECIFICATIONS

GFK Models

Model #	GFK 75 / GFK 165a	GFK 150 / GFK 330a	GFK 300 / GFK 660a	GFK 600 / GFK 1320a	GFK 75H / GFK165aH	GFK 150H / GFK330aH
Maximum Capacity	75kg / 165lb	150kg / 330lb	300kg / 660lb	600kg / 1320lb	75kg / 165lb	150kg / 330lb
Readability	5g / 0.01lb	10g / 0.02lb	20g / 0.05lb	50g / 0.1lb	1g / 0.002lb	2g / 0.005lb
Repeatability (Std Dev)	5g / 0.01lb	10g / 0.02lb	20g / 0.05lb	50g / 0.1lb	2g / 0.004lb	4g / 0.01lb
Linearity ±	10g / 0.02lb	20g / 0.04lb	40g / 0.1lb	100g / 0.2lb	3g / 0.006lb	6g / 0.015lb
Units of Measure	Grams & Kilograms, XXXa also to have Pounds, Ounces, & Pound/Ounces					
Stabilization Time	2-3 Secs					
Operating Temperature	-10°C to +40°C / +14°F to +104°F					
Power Supply	230VAC 50/60Hz. in Europe, Asia and South Africa. 12vDC 800mA UL/CSA adapter for USA					
Calibration	External					
Calibration Mass	User Selectable					
Display	Backlit Green display 25mm with capacity tracker					
Balance Housing	Cast aluminum base, Pantone cool grey painted base, stainless steel grade 304 Top pan, ABS Cool grey indicator housing					
Pan Size	400mm x 500mm 15.7" x 19.7"	400mm x 500mm 15.7" x 19.7"	400mm x 500mm 15.7" x 19.7"	600mm x 800mm 23.6" x 31.5"	400mm x 500mm 15.7" x 19.7"	400mm x 500mm 15.7" x 19.7"
Overall Dimensions (w x d x h)	400 mm x 675 mm x 950 mm 15.7" x 26.6" x 37.4"	400 mm x 675 mm x 950 mm 15.7" x 26.6" x 37.4"	400 mm x 675 mm x 950 mm 15.7" x 26.6" x 37.4"	600 mm x 925 mm x 970 mm 23.6" x 36.4" x 37.4"	400 mm x 675 mm x 950 mm 15.7" x 26.6" x 37.4"	400 mm x 675 mm x 950 mm 15.7" x 26.6" x 37.4"
Net Weight	15kg / 33 Lb	15kg / 33 Lb	15kg / 33 Lb	45 kg / 100 Lb	15kg / 33 Lb	15kg / 33 Lb
Features	Weighing/Counting/Checkweighing with LED lights/Percentage/Hold function/RS232					

GFK-M Models

Model #	GFK 60M	GFK 150M	GFK 300M	GFK 600M
Maximum Capacity	60kg	150kg	300kg	600kg
Readability	0.02kg	0.05kg	0.1kg	0.2kg
Units of Measure	Kilograms only			
Stabilization Time	2-3 Secs	2-3 Secs	2-3 Secs	2-3 Secs
Operating Temperature	-10°C to +40°C / +14°F to +104°F			
Power Supply	230VAC 50/60Hz.			
Calibration	External			
Calibration Mass	User Selectable			
Display	Backlit Green display 25mm with capacity tracker			
Balance Housing	Cast Aluminum base, Pantone cool grey painted base, stainless steel grade 304 Top pan, ABS Cool grey indicator housing			
Pan Size	400 mm x 675 mm x 950 mm 15.7" x 26.6" x 37.4"	600 mm x 925 mm x 970 mm 23.6" x 36.4" x 37.4"		
Overall Dimensions (w x d x h)	400 mm x 675 mm x 950 mm 15.7" x 26.6" x 37.4"	600 mm x 925 mm x 970 mm 23.6" x 36.4" x 37.4"		
Net Weight	15kg / 33 Lb			45 kg / 100 Lb
Features	Weighing/Counting/Checkweighing with LED lights/Percentage/Hold function/RS232			



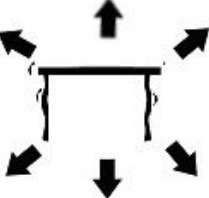
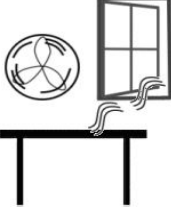
3 INSTALLATION

3.1 UNPACKING

This indicator must be connected to a load cell platform and calibrated as necessary to match the platform and user requirements. See Section 15 for set-up information.

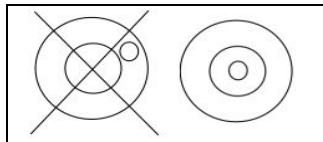
The users application and the technical specifications of the platform or load cell will determine the necessary configuration.

3.2 LOCATING

	<ul style="list-style-type: none">• The scales should not be placed in a location that will reduce the accuracy.• Avoid extremes of temperature. Do not place in direct sunlight or near air conditioning vents.
	<ul style="list-style-type: none">• Avoid unsuitable tables. The table or floor must be rigid and not vibrate.• Avoid unstable power sources. Do not use near large users of electricity such as welding equipment or large motors.
	<ul style="list-style-type: none">• Do not place near vibrating machinery.• Avoid high humidity that might cause condensation. Avoid direct contact with water. Do not spray or immerse the scales in water.• Avoid air movement such as from fans or opening doors. Do not place near open windows or air-conditioning vents.
	<ul style="list-style-type: none">• Keep the scales clean. Do not stack material on the scales when they are not in use.

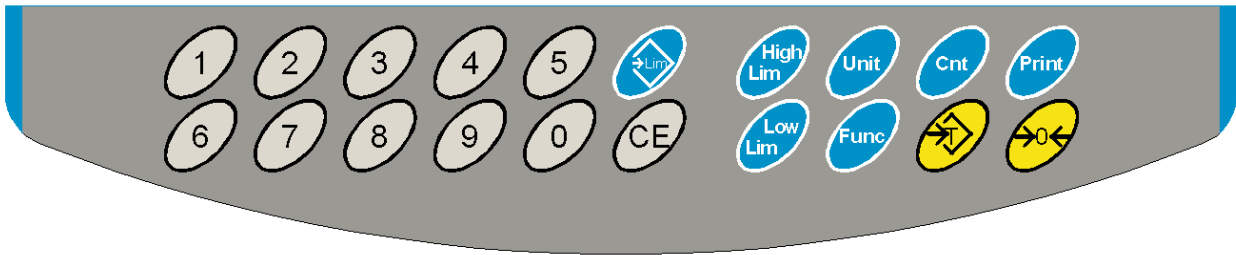
3.3 SETTING UP THE SCALES

- The pillar is attached to the base using a bracket that must be attached to the base frame first using the 4 bolts supplied. The pillar is secured to the bracket using 2 sets of screws. The cable from the base to the indicator module is run through the tube and taken out through the plastic support at the top. Excess cable can be stored within the tube.
- The GFK Series comes with a stainless steel platform packed separately. Place the platform in the base.
- Level the scale by adjusting the four feet. If the scale rocks re-adjust the feet.



- Attach the indicator module to the pillar by sliding it over the bracket with the flanges engaged in the grooves on the base. Attach the cable from the base to the connector on the rear of the indicator.
- Attach the power to the indicator. Press the **[On/Off]** key. The software revision number will be displayed followed by a self-test showing all digits before the zero is displayed along with the unit of weight that was selected last.
- If the scale is an approved version, GFK..M, and the Calibration Counter has been enabled (see section 6) the current values will be displayed. These values should match the values marked on the scale at the time of verification, if it has been verified.

4 KEYPAD



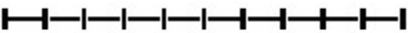

KEYS	PRIMARY FUNCTION	SECONDARY FUNCTION
[Zero]	Sets the zero point for all subsequent weighing. The display shows zero.	Escape from any setting menus
[Tare]	It tares the scale and stores the current weight in memory as a tare value, subtracts the tare value from the weight and shows the results. This is the net weight.	Accept the set values
[Unit]	This is used to select the weighing units from a preset list of available units.	Allows the weight, unit weight, and count to be seen when parts counting or to change from weight to % in percent weighing

[Low Limit]	It sets the limits for check weighing and allows setting of either the low limit or the high limit or both.	None
&		
[High Limit]		
[→Lim]	It stores and recalls any of 10 preset limits	None
[Func]	This is used to select percent weighing, RS-232 parameters, Operation of the bar graph, RTC settings, User ID and Scale ID.	None
[Count]	Enter Parts Counting	None.
[Print]	It is used to print the results to a PC or printer using the RS-232 interface. It also adds the value to the accumulation memory if the accumulation function is not automatic.	None
[1] to [0] and [CE]	Allow entering numerical values where required, setting of limits, tare value, time and date for example.	

5 DISPLAY

5.1 SYMBOLS AND INDICATORS

The LCD has unique symbols to indicate the following:

→0←	The display is at Zero
S	The scale is Stable
Net	Net weight- The scale has been tared
kg / lb	Symbols shown for the units
	Capacity Tracker- A bar graph indicating the proportion of the scale capacity being used by the weight on the platform
bAt LO or 	Low battery
%	The scale is in Percent weighing mode
pcs	The scale is in Parts counting mode
HI, OK, LO	The scale is in Check weighing mode
:	The colons ":" are used to separate pounds from ounces and for the real time clock.

Next to the LCD are a number of LED's that show when the weight is below, within or over the limits during check weighing.

Weight	LED	LCD
below the low limit	Amber	LO
Within the limits	Green	OK
Above the high limit	Red	HI

NOTE: The LED's can be set by the user to off, bar, spot or segment mode. See **"F3 LED"** in section 13.1

The LED can be set to display as a bar, increasing from Low to OK to High, a single spot increasing from Low, OK to High, or as a single bar that changes colour as the weight progresses from Low to OK to High.

6 CALIBRATION COUNTER FOR APPROVED SCALES

The approved (GFK-M Model) scales have the ability to control access to the calibration or metrology parameters using a passcode to limit access. The requirements for doing this stipulate the code should be apparent and recorded in a suitable location on the scale.

In this way if the record of the Calibration or Parameter counters do not agree with recorded settings the responsible person inspecting the scale can take appropriate action.

The Counters are incremented any time the calibration section or the Factory parameters section have been modified.

At power on, the display will show the current software revision number followed by the message of the Calibration Count "**ALInt**" then a number i.e. "123". The number from the counter memory. Then the Parameter Counter message of "**PArInt**" and probably a different number, i.e. "234". The counters cannot be reset to 0, they will increment until the display can no longer hold the values. (1 to 999999). It is expected we will never have more than 1 million calibrations in the life of the machine.

Each display is held for 1-2 seconds.

The scale will then continue to do the display test and go to normal weighing.

If during the time the counting displays are shown, the user presses the [Tare] key, the user will be given a message to enter the passcode necessary to calibrate the scale, "P - - - - " Enter the code "P0000" to Enter calibration or "P1000" to enter the parameters, followed by pressing the [**Tare**] key.

The Calibration access will allow user calibration (See section 15.1) and the parameter code will allow access to the following parameters. (see section 15.2).

"F4 Int"	Initial Zero Range
"F5 rEZ"	Re-Zero range
"F6 SCS"	Successive Tare Enable
"F7 Cnt"	Display ADC counts
"F8 Zem"	Zero Mode
"F9 Lvd"	Low voltage detection

7 BATTERY

- The scales can be operated from the rechargeable battery, if desired. The battery life is determined by the number and impedance of the load cells connected. With a single load cell and backlight disabled the life is approximately 70 hours before needing to be recharged..
- When the battery needs charging a symbol on the display will turn on. The battery should be charged when the symbol is on. The scale will still operate for a period of time after which it will automatically switch off to protect the battery.
- To charge the battery, simply plug into the mains power supply. The scale does not need to be turned on.
- The battery should be charged for 12 hours for full capacity.
- To the right of the display is a LED to indicate the status of battery charging. When the scale is plugged into the mains power the internal battery will be charged. If the LED is green the battery is being charged. If it is red it is nearly discharged and yellow indicates the battery is increasing the charge level. Continue to charge overnight for a complete re-charge.

8 BACKLIGHT

The backlight for the LCD can be set by the user to always off, always on or automatic (on only when the scale is in use or a key is pressed). See setting of the parameter **"S2 bl"** in section 13.3.

9 AUTO POWER OFF

The auto power off can be set by the user to disable the feature or to a pre-set time interval. See setting of the parameter **"S3 Aof"** in section 13.3.

10 OPERATION

10.1 ZEROING

- You can press the **[Zero]** key at any time to set the zero point from which all other weighing and counting is measured. This will usually be necessary when the platform is empty. When the zero point is obtained the display will show the zero indicator.



- The scale has an automatic re-zeroing function to account for minor drifting or accumulation of material on the platform. However you may need to press **[Zero]** to re-zero the scale if small amount of weight is still shown when the platform is empty.

10.2 TARING

10.2.1 Manual tare

- Zero the scale by pressing **[Zero]**. The zero indicator will be on. Place a container on the platform and its weight will be displayed.
- Press **[Tare]** when the reading is stable. The weight that was displayed is stored as the tare value and it is subtracted from the display, leaving zero on the display. The stable and Net indicator will be on.



- As a product is added only the weight of the product will be shown. The scale could be tared a second time if another type of product was to be added to the first one. Again only the weight that is added after taring

will be displayed.



NOTE:

When the container is removed a negative value will be shown. If the scale was tared just before removing the container, this value is the gross weight of the container plus all products which were removed. The zero indicator will also be on as the platform is back to the same condition it was when **[Zero]** was pressed last.

Press **[Tare]** or **[Zero]** to remove the tare value and display zero. The Net indicator will disappear.

10.2.2 Preset Tare (not available on GFK-M Approved Scales)

When the scale is at zero with no weight on the platform it is possible to enter a preset tare.

- Zero the scale by pressing **[Zero]**. The zero indicator will be on.
- Enter a value using the numeric keys.
- Press **[Tare]** to tare the scale. The value that was entered is stored as the tare value and it is subtracted from the display, leaving a negative number on the display.

WEIGHT

To determine the weight of a sample, first tare an empty container if used, then place the sample in the container. The display will show the weight and the unit of weight currently in use.



To change the weighing unit press the **[Unit]** key. The only alternative weighing unit is pounds. This can be enabled by the user in the parameters section. See section 13.3.

10.3 PARTS COUNTING

The scale can be used to count parts based on the average weight of a sample weighed. When more parts are added the total number of parts are displayed.

- If a container is to be used, place this container on the platform before entering parts counting and press **[Tare]**.



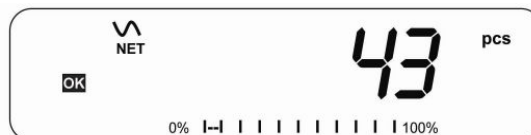
- Press **[Cnt]** to enter the Parts Counting mode. The display will show the last sample size used. For example, **“10 Pcs”**.



- Either place 10 parts on the platform for determining the average piece weight or use a different number of parts. For example, place 20 parts on the platform, press **[CE]** to clear the last values and then enter the value 20 using the numeric keypad.



- Press **[Cnt]** to weigh the samples and determine an average piece weight.
- If the parts are too light to measure accurately, the count may become faulty. It is suggested that the samples to be weighed should each weigh more than the resolution of the scale.
- After the sample has been weighed the scale will count any other parts added by applying the average piece weight to the weight of the parts to be counted.



- The **[Tare]** key works normally during this time, so it is possible to tare the display with a container on the platform or to enter a preset tare value as described in section 10.2.2.
- During parts counting the display can be changed to show the net weight, unit weight and number of parts by each time pressing the **[Func]** key.

•






- To count a different sample quantity, press the **[Count]** key. The display will show the last used sample size. Either use this sample size with a different part or enter a new sample size as above.
- To return to weighing, press **[Unit]** when **"XX pcs"** is displayed.

10.4 CHECK-WEIGHING

Check-weighing is a procedure to display an indicator or sound an alarm when the weight on the platform meets or exceeds the values stored in the memory. The memory holds values for a high limit and a low limit. Either or both the limits can be set by the user.

NOTE:

1. The alarm and the LED bargraph can each be set to OFF (See section 13.1). The LCD display will indicate whenever the weight is within or exceeds the limits by showing **'OK'**, **'HI'** or **'LO'**.

	Mass on the platform is above the high limit
	Mass is between the limits
	Mass is below the low limit

2. The limits can be locked by the manager. A Limit Password must be used to change the limits or recall other limits from memory.
3. If Limit Password is enabled then enter the password which will allow you to change the limits or the operation of the beeper or bargraph.

10.4.1 Setting up while weighing

- Press the **[Low Limit]** key. It will show the current low limit. The “**LO**” symbol will appear on the display.
- Press the **[CE]** key to clear the old value and then enter the new low limit using the numeric keys. The decimal point is fixed at the position that is used for the current weighing unit. When the desired value is shown press **[Tare]** to accept the value. If you want to reset the value to zero, press **[CE]** to clear the value.
- The limits are displayed in the weighing unit in use.
- To set the high limit press **[High Limit]**, the display will show the high limit, the “**HI**” symbol will be on to the left side of the display. Set the high limit in the same way the low limit was set.
- Pressing the **[Tare]** key to enter the value will return the scale to weighing, with the Check-weighing function enabled.

10.4.2 Setting up while parts counting or % weighing

During parts counting and percent weighing the limits are set in the same way as above. The limits are displayed in pcs or %.

See Section 10.4 for the description of parts counting and Section 10.7 for percent weighing.







NOTE:

1. The weight must be greater than 20 scale divisions for the check-weighing to operate.
2. To disable the check weighing function, enter zero into both the limits as described above. When the current limits are shown, press **[CE]** to clear the settings, then press **[Tare]** to store the zero values.

10.5 LIMITS STORING AND RECALLING

The scale can store up to 10 sets of high and low limits in memory along with the weighing units in use (including pcs for parts counting and % for percent weighing) as well as settings for the beeper and bar graph.

During Check weighing the current limits can be stored or previously stored units can be recalled.

 	<p>Press the [→Lim] key. If you are already in the check weighing mode the display will ask if you wish to store the current limits by showing “StOrE” or recall another set of limits by showing “rECALL”. The [→Lim] key can be used to toggle between “StOrE” and “rECALL”.</p>
 	<p>If you want to store the limits, when “StOrE” is displayed press the [Tare] key. The display shows “St”. Enter a number corresponding to the desired memory location (0 to 9). “St X” will be displayed for 2 seconds indicating the location X where the current limits, weighing units and settings for the beeper and bar graph are stored. The scale will continue to work with the current settings as active.</p>
 	<p>If you wish to recall any of the pre-stored limits, press [Tare] when “rECALL” is displayed. The display shows “rEC”. Enter the number corresponding to the desired memory location (0 to 9) to be recalled. “rEC X” will be displayed for 2 seconds indicating the values stored in the location “X” is being recalled. The scale will change to the recalled limits, weighing units and settings for the beeper and bar graph.</p>

NOTE:

1. If the recalled limit is for parts counting, the display will show the last sample value used, ready for a new sample to be counted.
2. If the recalled unit is a percent weighing limit, the display will show the last sample value used, ready for a new sample to be weighed.
3. If the memory location was empty the scale will return to weighing.

10.6 PERCENT WEIGHING

The scale can be set to perform percent weighing. See Section 13.1.

The scale will use a mass on the platform as the 100% reference weight. If the platform is empty (or the scale is tared) then the user can input a reference weight using the keypad.

- If using a reference weight (or object) as your 100% reference, add the weight to the to the platform.
- Press [**Func**]. The first option is **"Func 1"**, press the [**Func**] key 3 more times to display **"Func 4"**.



- Press the [**Tare**] key. **"F4 Pct"** will be displayed.



- Press **[Tare]** again to enter percent weighing. The scale will set the sample mass on the platform as 100% reference weight.

NOTE: If there is no reference weight on the platform and percent weighing function is entered, pressing **[Tare]** again will return the indicator to normal weighing.



- Remove the sample weight. Then any other weight placed on the scale will be displayed as a percentage of the original sample. For example, if 3500g is placed on the scale and percent weighing is selected, the display will show 100.00%. Remove the 3500g weight and place a 3000g weight. The display will show 85.7% as 3000g is 85.7% of 3500g.



- The number of decimal points will depend on the weight used. A smaller weight will show only "100%" while a larger weight might show "100.00%".
- If the scale was showing zero weight before entering this function, then the user must manually enter the weight to be set as 100%. When "F4 PCT" is displayed, enter the weight to be used for the 100% reference, then press **[Tare]** to accept the reference weight. The display will show "0.00 %".

- If the scale shows “**XX.XX%**”, which is the last weight used as a reference, press **[CE]** to clear and use the numeric keypad to enter a new value. Press **[Tare]** to accept the new reference weight.
- The weight entered must be greater than 50 scale divisions.]
- Press **[Unit]** to return to normal weighing.

NOTE:

The display may jump by large numbers unexpectedly if small weights are used to set as 100% reference. The scale checks if the weight is too small and will show Error 7.

10.7 ANIMAL (DYNAMIC) WEIGHING

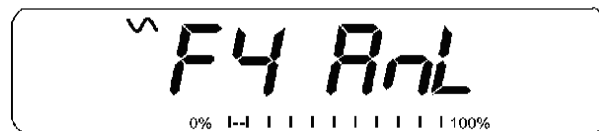
The scale can be set to animal (dynamic) weighing for weighing any items that are unstable or may move. . See Section 13.4.

The scale will use a special filter to minimise the effects of any movement on the platform.

- Press [**Func**]. The first option is “**Func 1**”, press the [**Func**] key 3 more times to display “**Func 4**”.



- Press the [**Tare**] key. “**F4 Pct**” will be displayed. Press the [**Func**] key to advance to the second function, “**F4 AnL**”, Animal weighing.



- Press [**Tare**] to enter the animal weighing function.
- To use the Animal Weighing function it is necessary to set the amount of filtering required for the animals to be weighed. More active animals will require a higher level of filtering to give a stable result. The display will show “**Filt x**” where x is a value from 1 to 5. The higher the value the greater the amount of filter will be. To increment the value shown press the [**Func**] key then press the [**Tare**] key to accept it.
- The display will flash “**Ani** “ 2 times then show the current weight, 0.00. The scale is now ready to weigh.

10.7.1 Animal Weighing Procedure

- With the platform empty the display will show zero weight.. Place containers or blankets onto the platform and press the **[Tare]** key to zero the display. The scale may go into the animal weighing procedure when the items are placed on the scale but will return to showing zero when the **[Tare]** key is pressed.
- Place the animal to be weighed on the platform. The display will show **“Ani”** until a stable weight is determined. The time it takes for the stable value will depend upon the setting of the filter parameter in the first step.
- When a stable reading is found, the display will show this value, and the display will be locked until the [Unit] key is pressed. The display will show the “Hold” symbol while the display is locked. Remove the animal, the display will hold the weight value.
- To weigh a second animal press the **[Tare]** key if necessary to zero the display, and place the next animal on the scale. It is also possible to simply place the next animal on the scale without clearing the last value first. The scale will detect the new weight and hold it as before.
- The scale will remain in the animal weighing mode until the **[Zero]** key is pressed. Then it will return to normal weighing.

10.8 ACCUMULATED TOTAL

The scale can be set to accumulate when a weight is added to the scale automatically or manually by pressing **[Print]**. See Section 13.2.

NOTE:

1. The accumulation function is available only during weighing. It is disabled during parts counting or percent weighing.
2. The accumulated weights will be stored in either kg or lb, depending upon the weighing unit in use.
3. If at any time the weighing units are changed, the accumulated data will be lost.

10.8.1 Manual Accumulation

When the scale is set to manual accumulation, the weight displayed will be stored in the memory when the **[Print]** key is pressed and the weight is stable.

- Remove the weight and press **[Print]** when the scale is at zero. The display will show **"ACC 1"** and then the weight in memory for 2 seconds before returning to normal. The weight can be output to a printer or PC using the RS-232 interface.



- When the scale is at zero place a second weight on the platform. When stable press **[Print]** to accumulate the weight. The display will show **"ACC 2"** for 2 seconds and then show the new total.
- .



- Continue until all weights have been added. This can continue for up to 99 entries until the capacity of display is exceeded.
- To view the total in memory press the **[Print]** key when the scale is at zero. The display will show the total number of accumulation **"ACC xx"** and the total weight before returning to zero.
- To print the total, press **[Print]** to recall and then immediately press **[Print]** the second time to print the results.
- To erase the memory, press **[Print]** to view the total and then immediately press **[CE]** to clear the memory.

10.8.2 Automatic Accumulation

When the scale has been set to Automatic Accumulation the value is stored in memory automatically.

- Place a weight on the platform. The beeper will sound when the scale is stable indicating the value is accepted. Remove the weight.
- The display will show **"ACC 1"** and then the total in the memory before it returns to zero. Adding a 2nd weight will repeat the process.
- While the weight is on the platform, press the **[Print]** key to view the values- first the accumulation number **"ACC x"** and then the total will be shown.

NOTE:

1. The scale will not show the value when a weight is removed.
2. In all cases the display must return to zero or a negative number, before another sample can be added to the memory.
3. More products can be added and **[Print]** be pressed again for up to 99 entries until the capacity of display is exceeded.

11 RS-232 SPECIFICATION

The GFK indicator is supplied with bi-directional RS-232 interface as standard. The scale when connected to a printer or computer outputs the weight with the selected weighing unit through the RS-232 interface.

Default Specifications:

RS-232 output of weighing data
ASCII code
9600 Baud (user selectable)
8 data bits
No Parity

Connector:

9 pin d-sub miniature socket
Pin 3 Output
Pin 2 Input
Pin 5 Signal Ground

The scale can be set to print text in English, French, German or Spanish. See the RS-232 parameters section for details.

Data Format-Normal Output:

Only weight value along with the weighing unit is printed. If Percent weighing is used then % is shown in place of weighing units.

```
<cr><lf>
<cr><lf>
Date          12/09/2006 <cr><lf>
Time          14:56:27  <cr><lf>
<cr><lf>
Scale ID      123456    <cr><lf>    If ID is zero, it is left blank
User ID      234567    <cr><lf>
<cr><lf>
Net Wt        1.234 Kg  <cr><lf>    Net Wt. (or Gross Wt.)
<cr><lf>
<cr><lf>
<cr><lf>
<cr><lf>
```

Data Format-Parts Counting Output:

Weight, Unit weight and number of parts are printed.

```
<cr><lf>
<cr><lf>
Date          12/09/2006 <cr><lf>
Time          14:56:27  <cr><lf>
<cr><lf>
Scale ID      123456    <cr><lf>
User ID      234567    <cr><lf>
<cr><lf>
Net Wt.       1.234 Kg  <cr><lf>    Net Wt. (or Gross Wt.)
Unit Wt.      123 g    <cr><lf>    g    for metric and lb for pounds
PCS           10 pcs  <cr><lf>
<cr><lf>
<cr><lf>
```

Data Format- Memory Recall Output:

```
<cr><lf>
Date          12/09/2006 <cr><lf>
Time          14:56:27  <cr><lf>
<cr><lf>
Scale ID      123456     <cr><lf>
User ID       234567     <cr><lf>
<cr><lf>
-----<cr><lf>
TOTAL
No.           5          <cr><lf>
Wt.           1.234 Kg   <cr><lf>
PCS           10 pcs     <cr><lf>
<cr><lf>
-----<cr><lf>
<cr><lf>
```

Data Format- Continuous Output- Normal weighing:

```
Net      1.234 Kg <cr><lf>          Net Weight (or Gross wt.)
<cr><lf>
<cr><lf>
```

Data Format- Continuous Output- Parts Counting:

```
Net      1.234 Kg <cr><lf>          Net Weight (or Gross wt.)
U.W.     123 g   <cr><lf>          Kg and g for metric and Lb for pounds
PCS      10 pcs <cr><lf>
<cr><lf>
<cr><lf>
```

NOTE:

1. The accumulated total will not be sent to the RS-232 when the continuous print is turned on.
2. The continuous print will only be for the current weight and the display data.
3. In other languages the format is the same but the text will be in the language selected.

Description	ENGLISH	FRENCH	GERMAN	SPANISH
Net weight	Net Wt.	Pds Net	Net-Gew	Pso Net
Weight per unit counted	Unit Wt.	Pds unit	Gew/Einh	Pso/Unid
Number of items counted	Pcs	Pcs	Stck.	Piezas
Number of weighing added to subtotals	No.	Nb.	Anzhl	Num.
Total weight and count printed	Total	Total	Gesamt	Total
Print date	Date	Date	Datum	Fecha
Print time	Time	Heure	Zeit	Hora
Scale ID number	Scale ID	Bal ID	Waagen ID	Bal ID
User ID Number	User ID	Util ID	Nutzer ID	Usuario ID

11.1 INPUT COMMANDS FORMAT

The scale can be controlled with the following commands. Press the **[Enter]** key of the PC after each command.

T<cr><lf>	Tares the scale to display the net weight. This is the same as pressing [Tare] .
Z<cr><lf>	Sets the zero point for all subsequent weighing. The display shows zero.
P<cr><lf>	Prints the results to a PC or printer using the RS-232 interface. It also adds the value to the accumulation memory if the accumulation function is not set to automatic.

12 CALIBRATION

- The GFK scales can be calibrated using kilogram weights or using pounds weights, depending on the weighing unit selected at the time of calibration.
- To start the calibration, either get into the calibration section through the Scale Settings ("**Func 3**" - see Section 13.3) or turn the scale off and switch on again then press [**Tare**] during the self-test. Enter code number 0000 and press [**Tare**]. This will take you directly to the calibration section.
- The display will show "**UnLoAd**"
- Remove all weight from the platform and then press the [**Tare**] key when the display is stable. After the Zero point is set, the display will show "**Ld xx**". Place the suggested calibration mass on the platform. It is best to use a weight close to the full capacity of the scale. If the mass is different from the displayed value, enter the value of the mass in whole numbers. The kg or the lb symbol will be on to show the active unit.
- Press the [**Tare**] key when the stable indicator is on.
- The scale will calibrate to the mass. When complete, it will display "**PASS**" and then either display "**S8 CAL**" (if entered the calibration section through the Scale Settings as per section 13.3) or return to normal weighing (if entered directly). Remove the calibration mass.
- If an error message "**FAIL H**" or "**FAIL L**" is shown, re-check the calibration and repeat. If the error cannot be corrected contact your supplier.

13 PARAMETER SETTINGS

Pressing the **[Func]** key allows the user to access the parameters for customising the scale. The parameters are split into 3 groups-

1. Check weighing parameters,
2. RS-232 parameters and
3. Scale parameters
4. Percent and Animal Weighing Functions

- When **[Func]** is pressed, display will first show **"Func 1"** for Check weighing parameters.
- Enter **[2]** for RS-232 parameters or **[3]** for Scale parameters or **[4]** for percent weighing and animal weighing, or press the **[Func]** key to advance through the groups **"Func 1"**, **"Func 2"**, **"Func 3"** and **"Func 4"**. Press **[Tare]** to enter the desired group of parameters.
- Press **[Zero]** to return to the group **"Func 1"**. If you press **[Zero]** again, the scale will exit the User Parameter section and return to normal weighing.

13.1 CHECK WEIGHING PARAMETERS

- Shortcut to enter this group is to press and hold the **[Unit]** key for 4 seconds. The display will go directly to **"Func 1"**.
- Press **[Tare]** to enter the group.
- Press **[Func]** to scroll through the parameters and press **[Tare]** to enter a parameter setting.

- Press [**Func**] to view the options for setting.
- Press [**Tare**] to confirm the change and then advance to the next parameter by pressing the [**Func**] key.

This group of parameters-

- enables or disables the percent weighing
- sets the lock for re-setting the check weighing limits
- enables or disables the check weighing LED indicator
- enables or disables the check weighing alarm
- sets the User Password for check weighing
- enables or disables the negative check weighing

Parameter	Description	Options	Default setting
F1 LLk	This parameter prevents the normal user from changing the limits with the help of a Limit Lock.	With LLK set to Off (oFF), the user is allowed to change limits at any time. With LLK set to Preset (PSt), the user is allowed to use one of the preset limits only.	oFF

F2 LED	This parameter sets the LED indicator to off or on and the LED type (whether LED's are on in the form of a continuous bar or a spot LED or a segment of colour).	bAr - Bar type Spot - Spot type Seg - Segment oFF - Off	bAr
F3 bEP	This parameter sets the Beeper to off or on. If set to on, the beeper can further be set to sound when the weighing result is within or outside the check-weighing limits.	bP oFF - Off bP inL - Within limits bP otL - Outside limits (>20d)	bP inL
F4 CPS	This parameter allows setting of a new Check weighing password, must be entered twice when asked. When complete, it will display " donE ".	To be entered manually.	0000
F5 nCK	This parameter enables negative check weighing function with ability to do negative tare.	on oFF	on

NOTE:

1. The Check weighing password is separate from the scale password, see section 13.3.
2. If the password is other than 0000, user must enter the password to gain access to "**F3 LLk**", "**F4 LED**", "**F5 bEP**", "**F6 CPS**" and "**F7 nCK**".

13.2 RS-232 PARAMETERS

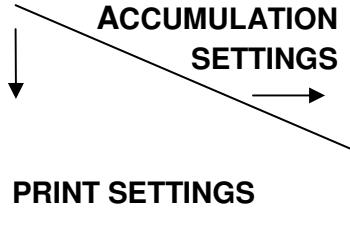
- Shortcut to enter this group is to press and hold the **[Print]** key for 4 seconds. The display will go directly to **“C1 on”**.
- Press **[Func]** to view the list of parameters.
- Press **[Tare]** to enter a parameter. Press **[Func]** to view the options for the parameter settings.
- Press **[Tare]** to confirm the change and then advance to the next parameter by pressing the **[Func]** key.
- Press **[Zero]** to return to the group **“Func 2”**. If you press **[Zero]** again, the scale will exit the User Parameter section and return to weighing.

This group of parameters can be set by the user for setting the language, baud rate, printing mode, etc. The user can also set a Scale ID number and a User ID number.

Parameter	Description	Options	Default Values or setting
C1 on	Enable or disable the RS-232 interface	Prt on Prt off	Prt on
C2 bd	Baud Rate	600 1200 2400 4800 9600 19200	9600

C3 PrM	Printing Mode- Manual, Continuous or Automatic	mAn , Cont (not on EC approved scales) AUto	mAn
C4 Aon	Enable or disable the Accumulation	AC on AC off	AC on
C5 Ln	Select Language	EnGLi (English) FrEnCH (French) GErmAn (German) SPAn (Spanish)	EnGLi
C6 Uld	Set User ID	To be entered manually	000000
C7 Sid	Set Scale ID	To be entered manually	000000

Scale will perform the following, depending on the Accumulation and Print Settings:

	AC on	AC Off
AUto	Accumulate and print automatically	Print automatically, Do not accumulate
mAn	Accumulate and Print only when [Print] key pressed	Print when [Print] key is pressed, Do not accumulate.
Cont Not available on approved scales	Print continuously. Accumulate when [Print] key is pressed	Print continuously. Do not accumulate.

13.3 SCALE PARAMETERS

- Shortcut to enter this group is to press and hold the **[Count]** Key for 4 seconds. The display will go directly to “S1 Un ”.
- Press **[Func]** to view the list of parameters.
- Press **[Tare]** to enter a parameter. Press **[Func]** to view the options for the parameter settings.
- Press **[Tare]** to confirm the change and then advance to the next parameter by pressing the **[Func]** key.
- Press **[Zero]** to return to the group “**Func 3**”. If you press **[Zero]** again, the scale will exit the User Parameter section and return to normal weighing.

This group of parameters are used to control the operation of the scale.

Parameter	Description	Options	Default setting
S1 Un	Enable or disable weighing units, will not allow to disable all units, at least one has to be enabled.	kg lb	kg
S2 bl	Backlight set to always on, always off or automatic on whenever a weight is placed or a key is pressed	EL off EL on EL AU	EL AU

S3 AoF	Auto Off- Disable or set time increment to turn off scale	SLP 0 SLP 1 SLP 5 SLP 10	SLP 0
S4 dt	Set Time and Date format and settings	Enter the time manually Enter the date manually	00:00:00 mm:dd:yy
S5 diS	Display all weights or only when stable	ALL StAb	ALL
S6 Fi	Filter setting to slow, normal or fast	Slow nor FAST	nor
S7 SPS	Scale Password- If it is anything other than 0000 then the user must enter the password to gain access to any of the scale parameter settings. Must be entered twice when asked. When complete, it will display “ donE ”.	PI _ _ _ _	0000
S8 CAL	Calibration	Calibrate the scale. See Section 10.0	-

13.4 PERCENT WEIGHING AND ANIMAL WEIGHING

See section 10.7 and 10.8 for details of these special weighing modes.

Parameter	Description	Options	Default setting
F4 Pct	This parameter allows the user to enter the Percent weighing Function. See Section 10.7.	None	Enabled always
F4 AnL	Enter the Animal Weighing mode of operation, See section 10.8	Set the filter value.	Enabled Always

14 ERROR MESSAGES

During the initial power-on testing or during operation, the scale may show an error message. The meaning of the error messages is described below.

If an error message is shown, repeat the step that caused the message. If the error message is still shown then contact your dealer for support.

ERROR CODE	DESCRIPTION	POSSIBLE CAUSES
Err 1	Time input Error	Invalid time entry such as "268970" for the time format "H-m-S" .
Err 2	Date input Error	34th day of a month is an invalid entry.
Err 4	Initial Zero is greater than allowed (4% of maximum capacity) when power is turned on or when the [Zero/Enter] key is pressed.	Weight on the platform when turning the scale on. Excessive weight on the platform when zeroing the scale. Platform is not installed. Improper calibration of the scale. Damaged load cell. Damaged Electronics.
Err 6	A/D count is not correct when turning the scale on.	Load cell is damaged. Electronics is damaged.
Err 7	Percent input error	Percent function is entered with no reference mass on the platform.
Err 8	High limit input error	Low limit is set first, then the high limit is set lower than the low limit and high limit not equal to zero.
Err 9	Low limit input error	High limit is set first, then the low limit is set higher than the high limit

		and low limit not equal to zero.
FAIL H or FAIL L	Calibration error	Improper calibration (should be within +10% of the factory calibration). The old calibration data will be retained until the calibration process is complete.

15 SERVICE PARAMETERS

15.1 ACCESS TO PARAMETERS

APPROVED INDICATORS

Access to the scale parameters and calibration is controlled in all approved scales either by limiting access to be after the Calibration Jumper is put on the PCB, location J1, pins 1 & 2. In this case the display will show the passcode request screen, “**P-----**”. To continue enter a passcode as described below.

Or if the Calibration and Parameters have been enabled the user must enter the correct password to have access. See Section 6.0.

Entering passcode 0000 will allow calibration as shown in 15.1, entering 1000 will allow access to a limited set of parameters as described in section 6.2.

NON-APPROVED SCALES

Non EC Approved scales will allow entry to the parameters if the Tare key is pressed during the power on cycle. The passwords work as above.

15.1 USING “0000” TO ENTER THE CALIBRATION PARAMETER

“Pn”	When “Pn” is displayed. Enter “0 0 0 0” and press [Tare]
“UnLoAd ”	Empty the platform by removing the load, if there is any and press [Tare]
“LoAd” “6” “KiLoS”	Load the requested calibration weight and press [Tare]
“SPAn” “PASS”	If Calibration is complete, “ SPAn PASS ” will be

	displayed. Remove the calibration weight.
Or, "SPAn" "FAiLEd"	This means calibration has failed. Remove the calibration weight and repeat the process.
"JP On"	Remove the jumper or shorting of the pins whichever is used. The scale will return to normal weighing.

16 REPLACEMENT PARTS AND ACCESSORIES

If you need to order any spare parts and accessories, contact your supplier or Adam Equipment. A partial list of such items is as follows-

- **Main Power cord or adaptor for USA versions.**
- **Replacement Battery**
- **Stainless Steel Pan**
- **In use cover**
- **Printer, etc.**

17 SERVICE INFORMATION

This manual covers the details of operation. If you have a problem with the scale that is not directly addressed by this manual then contact your supplier for assistance. In order to provide further assistance, the supplier will need the following information which should be kept ready:

A. Details of your company

- Name of your company:
- Contact person's name:
- Contact telephone, e-mail,
fax or any other methods:

B. Details of the unit purchased

(This part of information should always be available for any future correspondence. We suggest you to fill in this form as soon as the unit is received and keep a print-out in your record for ready reference.)

Model name of the scale:	GFK _____
Serial number of the unit:	
Software revision number (Displayed when power is first turned on):	
Date of Purchase:	
Name of the supplier and place:	

C. Brief description of the problem

Include any recent history of the unit. For example:

- Has it been working since it's delivered
- Has it been in contact with water
- Damaged from a fire
- Electrical Storms in the area
- Dropped on the floor, etc.

18 WARRANTY INFORMATION

Adam Equipment offers Limited Warranty (Parts and Labour) for the components failed due to defects in materials or workmanship. Warranty starts from the date of delivery.

During the warranty period, should any repairs be necessary, the purchaser must inform its supplier or Adam Equipment Company. The company or its authorised Technician reserves the right to repair or replace the components at any of its workshops depending on the severity of the problems. However, any freight involved in sending the faulty units or parts to the service centre should be borne by the purchaser.

The warranty will cease to operate if the equipment is not returned in the original packaging and with correct documentation for a claim to be processed. All claims are at the sole discretion of Adam Equipment.

This warranty does not cover equipment where defects or poor performance is due to misuse, accidental damage, exposure to radioactive or corrosive materials, negligence, faulty installation, unauthorised modifications or attempted repair or failure to observe the requirements and recommendations as given in this User Manual.

Repairs carried out under the warranty does not extend the warranty period. Components removed during the warranty repairs become the company property.

The statutory right of the purchaser is not affected by this warranty. The terms of this warranty is governed by the UK law. For complete details on Warranty Information, see the terms and conditions of sale available on our web-site.

APPENDIX

PARAMETER LAYOUT for GK / GFK SCALES

Press the **[Func]** key to enter Functions mode.

Key functions while in this section

[Tare] enter a parameter or accept the changes
[Func] move to next parameter or option
[Zero] return to previous parameter or return to weighing

FUNC 1 Check weighing parameters	
F1 LLk Limit Lock	oFF PSt (pre-set)
F2 Led LED display	bAr (Bar type) Spot (spot type) SPEA (whole segment)
F3 bEP Beeper Control	bP oFF bP Int (Inside Limits) bP otL (Outside Limits)
F4 CPS Check weighing password	Enter using numeric method
F5 Nck Negative weighing	On Check Off

FUNC 2 RS-232 Parameters	
C1 on Enable RS-232	Prt on Prt oFF
C2 bd Baud Rate	600 To 19200
C3 Prm Printing Mode	mAn (Manual) cont (continuous) AUTO (Automatic)
C4 Aon Enable Accumulation	on oFF
C5 Ln Language for printing	English French German Spanish
C6 Uid User ID	Enter using numeric keys
C7 Sid Scale ID	Enter using numeric keys

FUNC 3 Scale Parameters	
S1 Un Units enable	kg lb
S2 bl Backlight	ELoFF ELon ELAU (Auto)
S3 AoF Set Auto off time (min.)	SLP 0 SLP 1 SLP 5 SLP 10
S4 dt Set time and date	Set as described in manual
S5 dIS Display mode	All Stab (only when stable)
S6 FI Set Filter	SLoW nor (normal) FAST
S7 SPS Scale password	Enter using numeric keys
S8 CAL	Perform calibration

FUNC 4 Scale Parameters	
F4 Pct Percent Weighing	Enter 100% reference weight
F4 Ani Animal weighing	Flt 1 Filter setting To Flt 5



Adam Equipment

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	Declaration of Conformity	Verklaring van overeenstemming
	Konformitätserklärung	Dichiarazione di Conformità
	Déclaration de Conformité	Declaración de Conformidad

The non-automatic weighing instrument
Die nicht-automatischen Wägeapparate
L'instrument de pesage à fonctionnement non automatique

Het niet-automatische weegwerktuig
Strumento per pesatura non automatico
Instrumento para pesaje non automatico



Manufacturer :	Adam Equipment Co. Ltd.	Hersteller :	Adam Equipment Co. Ltd.	Fabricant :	Adam Equipment Co. Ltd.
Type:	GK..M / GFK..M	Typ:	GK..M / GFK..M	Type:	GK..M / GFK..M
No of the EC type-approval certificate:	UK2860 GB1320	Nr. der EG-Bauartzulassung:	UK2860 GB1320	N° du certificate d'approbation CE de type:	UK2860 GB1320
Corresponds to the production model described in the EC type-approval certificate and to the requirements of the Council Directive 90/384/EEC as amended and to the requirements of the following EC Directives:		Entspricht dem in der Bescheinigung über die Bauartzulassung beschriebenen Baumuster, sowie den Anforderungen der EG-Richtlinie 90/384/EWG in der jeweils geltenden Fassung und den Anforderungen folgender EG-Richtlinien:		Correspond au modèle décrit dans le certificat d'approbation CE de type, aux exigences de la directive 90/384/CEE modifiée et aux exigences des directives CE suivantes:	
2006/95/EC	Electrical equipment for use within certain voltage limits (Low Voltage Directive)	2006/95/EC	Elektrische Betriebsmittel zur Verwendung innerhalb bestimmter Spannungsgrenzen (Niederspannungsrichtlinie)	2006/95/EC	Matériel électrique pour utilisation dans des limites de tension définies (Directive Basse Tension)
2004/108/EC	Electromagnetic compatibility	2004/108/EC	Elektromagnetische Verträglichkeit	2004/108/EC	Compatibilité électromagnétique
This declaration is only valid when accompanied by a Certificate of Conformity issued by a Notified Body.		Diese Erklärung gilt nur in Verbindung mit einer Konformitätsbescheinigung einer benannten Stelle		Cette déclaration est seulement valide quand elle est accompagnée par une Attestation de Conformité délivrée par un Organisme Notifié.	

Fabrikant :	Adam Equipment Co. Ltd.	Produttore	Adam Equipment Co. Ltd.	Fabricante	Adam Equipment Co. Ltd.
Type:	GK..M / GFK..M	Modello:	GK..M / GFK..M	Tipo:	GK..M / GFK..M
Nummer van de Verklaring van EG-typegoedkeuring	UK2860 GB1320	N. di certificato di approvazione di tipo CE	UK2860 GB1320	Numero del certificado de aprobacion de tipo CE:	UK2860 GB1320
Conform met het model beschreven in de verklaring van EG-typegoedkeuring en met de voorschriften van EG richtlijn 90/384/EEC zoals gewijzigd en met de volgende EG richtlijnen:		Conforme al modello di produzione descritto nel certificato di approvazione di tipo CE e secondo le richieste CE direttivo 90/384/CEE come modificato e secondo le richieste della seguente directive CE		Conforme al modelo de produccion descrito nel certificado de aprobacion del tipo CE e segun los requisitos del CE diretiva 90/384/CEE como modificato e segun los requisitos della siguiente directive CE	
2006/95/EC	Laagspanning richtlijn	2006/95/EC	Strumenti elettrici per uso entro certi limiti di voltaggio (Direttivo di voltaggio basso)	2006/95/EC	Instrumentos electricos para uso dentro ciertos limites del voltaje (Directivo de voltaje bajo)
2004/108/EC	EMC richtlijn	2004/108/EC	Compatibilita electromagnetico	2004/108/EC	Compatibilidad electromagnetico
Deze verklaring is alleen geldig samen met een certificaat van overeenstemming afgegeven door een bevoegde instantie.		Questa dichiarazione e valida solamente se accompagnato da un certificato di conformita relaciato da un ente riconosciuto.		Esta declaracion es valida solamente si acompañado a un certificado da conformidad emitida par un organismo notificado.	

Signature
Unterschrift
Signature
Handtekening
Firma
Firma

J.S. Cumbach

Date
Datum
Date 18 March 2009
Datum
Date
Fache



Manufacturer's Declaration of Conformity

This product has been manufactured in accordance with the harmonised European standards, following the provisions of the below stated directives:

Electro Magnetic Compatibility Directive 2004/108/EC

Low Voltage Directive 2006/95/EC

Adam Equipment Co. Ltd.
Bond Avenue, Denbigh East
Milton Keynes, MK1 1SW
United Kingdom

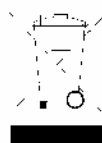
FCC COMPLIANCE

This equipment has been tested and found to comply with the limits for a Class A digital device, pursuant to Part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference when the equipment is operated in a commercial environment. The equipment generates, uses, and can radiate radio frequency energy and, if not installed and used in accordance with the instruction manual, may cause harmful interference to radio communications. Operation of this equipment in a residential area is likely to cause harmful interference in which case the user will be required to correct the interference at his own expense.

Shielded interconnect cables must be employed with this equipment to insure compliance with the pertinent RF emission limits governing this device.

Changes or modifications not expressly approved by Adam Equipment could void the user's authority to operate the equipment.

WEEE COMPLIANCE



Sealed Lead Acid
Battery
Must be recycled
Properly

Any Electrical or Electronic Equipment (EEE) component or assembly of parts intended to be incorporated into EEE devices as defined by European Directive 2002/95/EEC must be recycled or disposed using techniques that do not introduce hazardous substances harmful to our health or the environment as listed in Directive 2002/95/EC or amending legislation. Battery disposal in Landfill Sites is more regulated since July 2002 by regulation 9 of the Landfill (England and Wales) Regulations 2002 and Hazardous Waste Regulations 2005. Battery recycling has become topical and the Waste Electrical and Electronic Equipment (WEEE) Regulations are set to impose targets for recycling.

ADAM EQUIPMENT is an ISO 9001:2000 certified global company with more than 35 years experience in the production and sale of electronic weighing equipment.

Adam products are predominantly designed for the Laboratory, Educational, Medical, retail and Industrial Segments. The product range can be described as follows:

- Analytical and Precision Balances
- Compact and Portable Balances
- High Capacity Balances
- Moisture analysers / balances
- Mechanical Scales
- Counting Scales
- Digital Weighing/Check-weighing Scales
- High performance Platform Scales
- Crane scales
- Medical Scales
- Retail Scales for Price computing

For a complete listing of all Adam products visit our website at
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